

FINISHED FILTER ROD DESCRIPTION

LOUISVILLE

MARLBORO LIGHTS REGULAR FTB - SINGAPORE TAR/NICOTINE
BRAND CODE-0690 (SGP)EFFECTIVE DATE: 02/27/92
SINGAPORE

APPLIES TO EXPORT FORMULAS: 58

MACHINE TYPE : KDF-2

FILTER ROD LENGTH	:	108.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	27.0	MM
ROD R.T.D.	:	15.80	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	3.95	IN. H2O

PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.46	GRAMS/100 RODS	1.37 GRAMS/25 RODS

FILTER TOW	:	FT-107 #10(EASTMAN)	05-107 E
	:	FT-107 #10(CELANESE)	05-107-C

DENIER PER FILAMENT	:	3.0
TOTAL DENIER	:	35,000
CROSS SECTION	:	# 10

PLUG WRAP	:	26.25MM X 4500M DEXTER 4500	06-276-A
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ANCHOR ADHESIVE	:	AJAX 8300-N	PVA 61-017-A
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GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE

LAP ADHESIVE	:	FULLER HL-8729 (FORMERLY HM-8229)	HM 61-211-A
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DRY WEIGHT	:	68.30	GRAMS/100 RODS	17.08	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	68.54	GRAMS/100 RODS	17.14	GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	74.00	GRAMS/100 RODS	18.51	GRAMS/25 RODS

REASON FOR CHANGE : FILTER TARGET WEIGHTS IN GRAMS PER 25 RODS ADDED
: TO SPECIFICATION AS A COST SAVING MEASURE (BY
: REDUCING SAMPLE SIZE). MATERIALS UPDATED AS
: REQUIRED. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : C. F. VEALEY
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APPROVED BY: Ed Watts (AMH)

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